

Concerning specification, please refer to spec dwg. P84 of technical information.
For improvement, Spec may change without advance notice.

Outside diameter	Thickness
D	T

AR-D HSS(LH)

HSS Adjustable Thread Cutting Round Dies for Left Hand Threads



Segment : 31

※when no recess in the rear face.



HS-D

HSS Dies for Hard-to-Machine Materials



Segment : 32



Size	Stock	Code	Class	D (mm)	T (mm)	Clearance Holes	Recess	Type
For Metric Left Hand Threads								
M2.6×0.45	△	HE22.6F-L	II	20	7	3	○	Dc
M3×0.5	△	HE23.0G-L	II	20	7	3	○	Dc
	△	HG23.0G-L		25	9			
M4×0.7	△	HE24.0I-L	II	20	7	3		Dc
	△	HG24.0I-L		25	9			
M5×0.8	△	HE25.0K-L	II	20	7	4		Dc
	△	HG25.0K-L		25	9	3		
M6×1	△	HE26.0M-L	II	20	7	4		Dc
	△	HG26.0M-L		25	9			
M8×1.25	△	HG28.0N-L	II	25	9	4		Dc
	△	HJ28.0N-L		38	13			
M10×1.5	△	HG2010O-L	II	25	9	5		Dc
	△	HJ2010O-L		38	13	4		
M12×1.75	△	HJ2012P-L	II	38	13	4		Dc
M14×2	△	HJ2014Q-L	II	38	13	5		Dc
M16×2	△	HJ2016Q-L	II	38	13	5		Dc
	△	HM2016Q-L		50	16	4		
M18×2.5	△	HM2018R-L	II	50	16	5		Dc
M20×2.5	△	HM2020R-L	II	50	16	5		Dc
M24×3	△	HM2024S-L	II	50	16	6		Dc

Size	Stock	Code	Class	D (mm)	T (mm)	Clearance Holes	Recess	Type	
For Metric Threads									
M1×0.25	△	HDP1.0B	P1	16	5	3	○	Da	
	△	HBQ1.0B	P2	10	3				
	△	HDQ1.0B		16	5				
M1.1×0.25	△	HDP1.1B	P1	16	5	3	○	Da	
	△	HDQ1.1B	P2						
M1.2×0.25	△	HBP1.2B	P1	10	3	3	○	Da	
	△	HDP1.2B		16	5				
	△	HBQ1.2B		10	3				
M1.4×0.3	△	HDP1.4C	P1	10	3	3	○	Da	
	△	HDP1.4C		16	5				
	△	HDQ1.4C		P2					
M1.6×0.35	△	HBP1.6D	P1	10	3	3	○	Da	
	△	HDP1.6D		16	5				
	△	HDQ1.6D		P2					
M1.7×0.35	△	HBP1.7D	P1	10	3	3	○	Da	
	△	HDP1.7D		16	5				
	△	HBQ1.7D		10	3				
	△	HDQ1.7D		16	5				
M1.8×0.35	△	HBP1.8D	P1	10	3	3	○	Da	
	△	HDP1.8D		16	5				
	△	HDQ1.8D		P2					
M2×0.4	○	HDP2.0E	P1	16	5	4	○	Da	
	○	HEP2.0E		20	7				
	△	HBQ2.0E		10	3				3
	△	HDQ2.0E		16	5				4
M2×0.25	△	HBP2.0B	P1	10	3	3	○	Da	
	△	HDP2.0B		16	5				4
	△	HBQ2.0B		10	3				3
	△	HDQ2.0B		P2					

Spiral Fluted Taps (for blind hole)
Spiral Fluted Taps (for through hole)
Taps
Spiral Pointed
Hand Taps
Cemented
Carbide Taps
Roll Taps
Special Thread Taps
Simple measuring tools
Pipe Taps
MC Helical
Thread Mills
Dies
Center Drills
Centering Tools