

Concerning specification, please refer to spec dwg. P81 of technical information.
For improvement, Spec may change without advance notice.

Overall length	Thread length	Thread+Neck length	Shank dia.	Size of square	Length of square
L	l	l_n	D_s	K	l_k

R+V/R-V

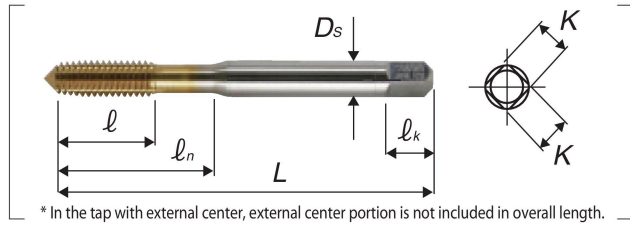
Thread Forming Taps, TiN coated



Segment : 1J

Number of oil grooves : Metric thread : M2.6 and smaller=non, M3 and larger=4

R+V/R-V is the coated forming taps for steels and non-ferrous materials.



Recommended Class

Size	Stock	Code	Chamfer	Class	L (mm)	l (mm)	l_n (mm)	D_s (mm)	K (mm)	l_k (mm)	Lobe	Type			
For Metric Threads															
M1×0.25	○	RVP41.0BP	4P	G4	36	4.5	-	3	2.5	5	4	a			
	○*	RV41.0BP									3	p			
	○	RVP41.0BB									2P	4	a		
	○*	RV41.0BB										3	p		
	△	RVP51.0BP	4P	G5							36	4.5	4	a	
	△*	RV51.0BP									32	5.5	3	p	
	△	RVP51.0BB									2P	36	4.5	4	a
	△*	RV51.0BB										32	5.5	3	p
M1.2×0.25	○	RVP41.2BP	4P	G4	36	4.5	-	3	2.5	5	4	a			
	○*	RV41.2BP									32	5.5	3	p	
	○	RVP41.2BB									2P	36	4.5	4	a
	○*	RV41.2BB										32	5.5	3	p
	△	RVP51.2BP	4P	G5							36	4.5	4	a	
	△*	RV51.2BP									32	5.5	3	p	
	△	RVP51.2BB									2P	36	4.5	4	a
	△*	RV51.2BB										32	5.5	3	p
M1.4×0.3	◎	RVP41.4CP	4P	G4	36	5	-	3	2.5	5	4	b			
	◎*	RV41.4CP									7	3	p		
	◎	RVP41.4CB									2P	5	4	b	
	◎*	RV41.4CB										7	3	p	
	◎	RVP51.4CP	4P	G5							5	4	b		
	◎*	RV51.4CP									7	3	p		
	◎	RVP51.4CB									2P	5	4	b	
	◎*	RV51.4CB										7	3	p	
M1.6×0.35	○	RVP41.6DP	4P	G4	36	6	-	3	2.5	5	4	b			
	○*	RV41.6DP									8	3	p		
	○	RVP41.6DB									2P	6	4	b	
	○*	RV41.6DB										8	3	p	
	○	RVP51.6DP	4P	G5							6	4	b		
	○*	RV51.6DP									8	3	p		
	○	RVP51.6DB									2P	6	4	b	
	○*	RV51.6DB										8	3	p	
	△	RVP61.6DB		G6							6.3	4	b		

The products having *mark in the stock column will be available as long as they last.

Spiral Fluted Taps (for blind hole)
Spiral Fluted Taps (for through hole)
Spiral Pointed Taps
Hand Taps
Centered Carbide Taps
Roll Taps
Special Thread Taps (simple measuring tools)
Pipe Taps
MC Helical Thread Mills
Dies
Center Drills
Centering Tools