

Concerning specification, please refer to spec dwg. P81 of technical information.
For improvement, Spec may change without advance notice.

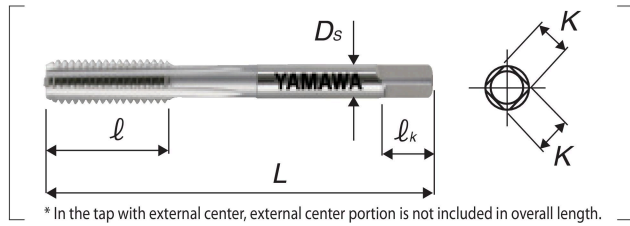
Overall length	Thread length	Thread+Neck length	Shank dia.	Size of square	Length of square
L	l	l_n	D_s	K	l_k

HT(LH)

Hand Taps for Left Hand Threads



Segment : 1A



* In the tap with external center, external center portion is not included in overall length.

Size	Stock	Code	Chamfer	Class	L (mm)	l (mm)	l_n (mm)	D_s (mm)	K (mm)	l_k (mm)	Flute	Type	
For Metric Threads													
M1×0.25	△*	TNMP1.0B9-L	9P	P1	36	4.5	-	3	2.5	5	3	a	
	△	TNMP1.0B5-L	5P										
	△	TNMP1.0B1-L	1.5P										
M1.2×0.25	△*	TNMP1.2B9-L	9P	P1	36	4.5	-	3	2.5	5	3	a	
	△	TNMP1.2B5-L	5P										
	△	TNMP1.2B1-L	1.5P										
M1.4×0.3	△*	TNMP1.4C9-L	9P	P1	36	5.4	-	3	2.5	5	3	a	
	△*	TNP1.4C9-L				8						p	
	△	TNMP1.4C5-L	5P			5.4						a	
	△*	TNP1.4C5-L				8						p	
	△	TNMP1.4C1-L	1.5P			5.4						a	
	△*	TNP1.4C1-L				8						p	
M1.6×0.35	△*	TNMQ1.6D9-L	9P	P2	36	6.3	-	3	2.5	5	3	b	
	△*	TNQ1.6D9-L				8						p	
	△	TNMQ1.6D5-L	5P			6.3						b	
	△*	TNQ1.6D5-L				8						p	
	△	TNMQ1.6D1-L	1.5P			6.3						b	
	△*	TNQ1.6D1-L				8						p	
M1.7×0.35	△*	TNMP1.7D9-L	9P	P1	36	6.3	-	3	2.5	5	3	b	
	△*	TNP1.7D9-L				8						p	
	△	TNMP1.7D5-L	5P			6.3						b	
	△*	TNP1.7D5-L				8						p	
	△	TNMP1.7D1-L	1.5P			6.3						b	
	△*	TNP1.7D1-L				8						p	
M2×0.4	△*	TNMP2.0E9-L	9P	P1	42	7.2	3	2.5	5	5	3	c	
	△*	TNP2.0E9-L				12							
	△	TNMP2.0E5-L	5P			7.2							12
	△*	TNP2.0E5-L				9.5							15
	△	TNMP2.0E1-L	1.5P			7.2							12
	△*	TNP2.0E1-L				9.5							15
M2.3×0.4	△*	TNMP2.3E9-L	9P	P1	42	7.2	3	2.5	5	5	3	c	
	△*	TNP2.3E9-L				12							
	△	TNMP2.3E5-L	5P			7.2							12
	△*	TNP2.3E5-L				9.5							15
	△	TNMP2.3E1-L	1.5P			7.2							12

The products having *mark in the stock column will be available as long as they last.