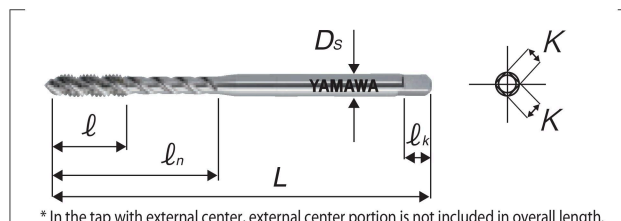


LS-SP-K

Long Shank Spiral Fluted Taps with Neck



Segment : 1C



Size	Stock	Code	Chamfer	Class	L (mm)	l (mm)	ln (mm)	Ds (mm)	K (mm)	lk (mm)	Flute	Type
For Metric Threads												
M3×0.5	△	-	2.5P	P1	100	9	28	4	3.2	6	3	c
	△*	-				11						
M4×0.7	△	-	2.5P	P2	100	11	31	5	4	7	3	c
	△*	-				13						
M5×0.8	△	-	2.5P	P2	100	13	38	5.5	4.5	7	3	c
	△*	-				16						
M6×1	△	-	2.5P	P2	100	15	45	6	4.5	7	3	c
	△*	-				19						

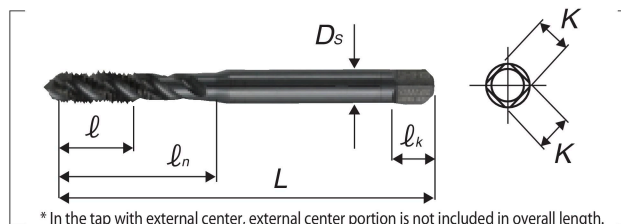
The products having *mark in the stock column will be available as long as they last.

SU+SP/SU-SP

Spiral Fluted Taps for Stainless Steels



Segment : 1C



Suitable for stainless steels tending to work harden as well as chrome steels and molybdenum steels. Blind hole use

~M2.6 M3~
Oversize

Size	Stock	Code	Chamfer	Class	L (mm)	l (mm)	ln (mm)	Ds (mm)	K (mm)	lk (mm)	Flute	Type
For Metric Threads												
M1.4×0.3	△	SUMP1.4C	2.5P	P1	36	5.4	-	3	2.5	5	2	a
	△*	SUP1.4C				8						p
M1.7×0.35	△	SUMP1.7D	2.5P	P1	36	6.3	-	3	2.5	5	2	b
	△*	SUP1.7D				8						p
	△	SUMQ1.7D		6.3		b						
	△*	SUQ1.7D		8		p						
	△	SUPP2.0E		7.2		12						3
△*	SUP2.0E	9.5	15									
△	SUPQ2.0E	7.2	12									
△*	SUQ2.0E	9.5	15									
△	SUPR2.0E	7.2	12									
M2×0.4	△*	SUR2.0E	2.5P	P3	42	9.5	-	3	2.5	5	2	c
	△	SUPP2.3E				7.2						
M2.3×0.4	△	SUPP2.3E	2.5P	P1	42	7.2	12	3	2.5	5	2	c

The products having *mark in the stock column will be available as long as they last.

Spiral Fluted Taps
(for blind hole)

Spiral Fluted Taps
(for through hole)

Spiral Pointed
Taps

Hand Taps

Cemented
Carbide Taps

Roll Taps

Special Thread taps
Simple measuring tools

Pipe Taps

MC Helical
Thread Mills

Dies

Center Drills

Centering Tools