

Vices (for drilling machine/light works)

Stock 114 Items

4-1805

Prices displayed include 8% tax.

For Vise Cap Options, see p. 4-1812 to 1818

Clamps · Vices

TRUSCO
Stock 38,650 Items

Quick Grip Vise F Type

Com Drawing



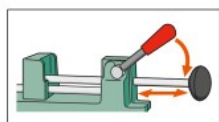
Convenient skirted base for through hole machining such as thin material



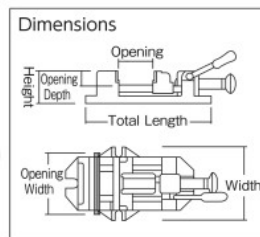
FQ-150



- Features**
- Annealed to prevent aging.
 - Applied quenching and grinding finish to the center bar and guide bar.
 - **The clamp time of the workpiece can be shortened by the cam lock structure.**
- Materials**
- Main body: Cast iron
 - Cap: Steel material
- Origin**
- Taiwan



You can easily slide-adjust the cap with piston movement of black lever. Lowering the red lever will lock the mouthpiece and fix the work piece.



Order Unit: 1 Piece

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Total Length x W x H (mm)	Opening Width (mm)	Opening (mm)	Opening Depth (mm)	Mounting Dimension (mm)	Clamping Force (kN)	SPQ (piece)	Weight (kg)
125-6564	FQ-75	¥25,059	¥27,070	215 x 112 x 72	79	75	38	94 x 201	4	4	3.2
125-6572	FQ-100	¥28,818	¥31,130	280 x 151 x 86	104	100	42	120 x 248	6	2	6.1
125-6599	FQ-150	¥42,342	¥45,740	368 x 223 x 100	156	150	51	189 x 342	7	1	13.2
125-6602	FQ-200	¥56,811	¥61,370	427 x 271 x 111	204	200	54	241 x 388	7	1	18.7

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Quick Grip Vise Q Type

Com Drawing



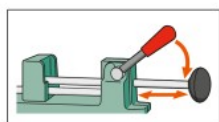
Convenient skirted base for through hole machining such as thin material



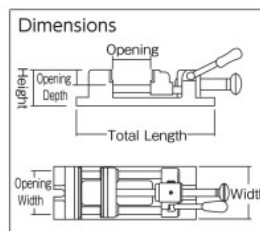
QU-100



- Features**
- Annealed to prevent aging.
 - Applied quenching and grinding finish to the center bar and guide bar.
 - **Can be used in landscape orientation.**
- Materials**
- Main body: Cast iron
 - Cap: Steel material
- Origin**
- Taiwan



You can easily slide-adjust the cap with piston movement of black lever. Lowering the red lever will lock the mouthpiece and fix the work piece.



Order Unit: 1 Piece

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Total Length x W x H (mm)	Opening Width (mm)	Opening (mm)	Opening Depth (mm)	Mounting Dimension (mm)	Clamping Force (kN)	SPQ (piece)	Weight (kg)
125-7161	QU-75	¥27,919	¥30,160	240 x 85 x 76	79	75	38	85 x 212	4	3	4.7
125-7170	QU-100	¥33,890	¥36,610	300 x 110 x 89	104	100	42	110 x 269	7	2	8.0

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Drill Press Vise

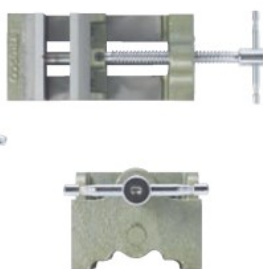
Com Drawing



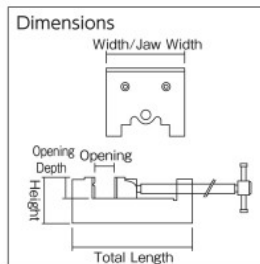
V grooved cap convenient for clamping round bar, etc.



YV-100S



- Features**
- Because it uses cast steel, it is very strong.
 - The body and sliding part are made in parallel.
 - Can be used vertically and horizontally.
- Materials**
- Main Body: Cast Iron
- Origin**
- Taiwan



Order Unit: 1 Piece

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Total Length x W x H (mm)	Opening Width (mm)	Opening (mm)	Opening Depth (mm)	Mounting Dimension (mm)	Clamping Force (kN)	SPQ (piece)	Weight (kg)
125-7773	YV-65S	¥ 9,803	¥10,590	155 x 65 x 61	65	65	31	154 x 65	12	6	2.6
125-7781	YV-75S	¥15,152	¥16,368	185 x 75 x 73	75	76	43	185 x 75	14	4	4.1
125-7790	YV-100S	¥17,700	¥19,120	218 x 101 x 81	101	99	44	217 x 100	17	3	7.0

(Price revision date: Jan, 2017) TRUSCO NAKAYAMA CORPORATION

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