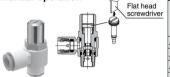
Speed Controller Adjustable by Flat Head Screwdriver with One-touch Fitting **Elbow Type/Universal Type**

□□□**1F-D** Series

Flow adjustable by flat head screwdriver

Prevention of an unnecessary manual operation



Elbow type



Universal type



Symbol



Flow Direction Symbols on Body

1 low birection symbols on body									
	Meter-out type	Meter-in type							
Indication symbol									
Symbol	*	*							



Model

		Universal type	Port size	Applicable tubing O.D.												
<u>r</u>	Elbow type			Metric size						Inch size						
				3.2	4	6	8	10	12	1/8"	5/32*	3/16"	1/4"	5/16*	3/8"	1/2"
	AS12□1F-M5	AS13□1F-M5	M5 x 0.8	•	•	lacktriangle										
	AS22□1F-01	AS23□1F-01	R 1/8	•	•	lacktrian	•	•								
	AS22□1F-02	AS23□1F-02	R 1/4		•	•	•	•								
	AS32□1F-02	AS33□1F-02	R 1/4			•	•	•	•							
	AS32□1F-03	AS33□1F-03	R 3/8			•	•	•	•							
	AS42□1F-04	AS43□1F-04	R 1/2					•	•							
	AS12□1F-U10/32	AS13□1F-U10/32	10-32 UNF							•	•	•	•			
	AS22□1F-N01	AS23□1F-N01	NPT 1/8							•	•	•	•	•		
	AS22□1F-N02	AS23□1F-N02	NPT 1/4								•	•	•	•	•	
	AS32□1F-N02	AS33□1F-N02	NPT 1/4										•	•	•	
	AS32□1F-N03	AS33□1F-N03	NPT 3/8										•	•	•	
	AS42□1F-N04	AS43□1F-N04	NPT 1/2												•	•

RoHS

Note 1) * Elbow type only

Note 2) Meter-out and meter-in types can be visually differentiated by the flow direction symbol on the resin body.

Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)
Applicable tubing material (1)	Nylon, Soft nylon, Polyurethane

Note 1) Use caution regarding the max. operating pressure when soft nylon or polyurethane tubing is used.

(Refer to pages 464 and 465 for details.)

Note 2) Brass parts are all electroless nickel plated, provided as standard.

Flow Rate and Sonic Conductance

Model		AS12□1F AS13□1F	AS22 AS23			□1F-□02 □1F-□02		4S3 4S3	AS42□1F AS43□1F			
	Metric size	ø3.2, ø4, ø6	ø3.2, ø4	ø6, ø8, ø10	ø4	ø6	ø8, ø10	ø6	ø8	ø10, ø12	ø10	ø12
Tubing O.D.	Inch size	ø1/8", ø5/32" ø3/16", ø1/4"	ø1/8", ø5/32"	ø3/16", ø1/4", ø5/16"	e5/32"	e3/16"	ø1/4", ø5/16", ø3/8"	ø1/4"	ø5/16°	ø3/8"	ø3/8"	ø1/2"
Controlled	Flow rate (L/min (ANR))	100	180	230	260	390	460	660	790	920	1580	1710
flow Free flow	Sonic Conductance dm³/(s-bar)	0.3	0.54	0.7	0.8	1.2	1.4	2	2.4	2.8	4.8	5.2
Critical	Controlled flow	0.2		0.3			0.25			0.25		
pressure ratio	Free flow	0.4		0.2	0.3			0.2			0.3	

Note) Flow rate values are measured at 0.5 MPa and 20°C.

