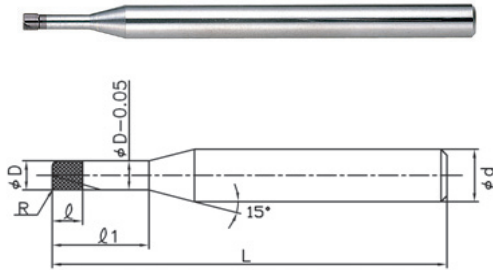


BRR-2

CBN 2枚刃リブ用コーナーR付エンドミル
CBN 2 Flutes Corner R Endmill for Deep Rib

- 高硬度材・焼入れ鋼の直彫り加工。
Direct cutting for Highly hardened material and Quenching steel
- 深い加工用に首下を長くとりました。
Lengthened neck for deep processing



CBN CBN立方晶窒化ホウ素 Cubic Boron Nitride

刃径の許容差 Flute Diameter Tolerance
D 0~-0.02

柄径の許容差 Shank Diameter Tolerance
d 0~-0.006

ネジレ角0° Twist Angle 0°
(直刃2枚刃) (2 Flutes Straight Endmill)

コーナーR許容差 corner R Tolerance
+0.02~-0.02

●切削条件表はP48に記載

●Cutting conditions are recommended on page 48.

[寸法単位 : mm]

[size : mm]

| 品番 Code No. | 刃径 D Flute Diameter | コーナーR Corner R | 有効長 l_1 Effective Length | 刃長 l Flute Length | CBN層 CBN Length | 全長 L Total Length | 柄径 d Shank Diameter | 備考 Remarks |
|----------------|------------------------|-------------------|-------------------------------|------------------------|--------------------|----------------------|------------------------|---------------|
| BRR-20502001 | 0.5 | R 0.1 | 2 | 0.5 | 0.6 | 40 | 3 | |
| BRR-20504001 | 0.5 | R 0.1 | 4 | 0.5 | 0.6 | 40 | 3 | |
| BRR-20502002 | 0.5 | R 0.2 | 2 | 0.5 | 0.6 | 40 | 3 | |
| BRR-20504002 | 0.5 | R 0.2 | 4 | 0.5 | 0.6 | 40 | 3 | |
| BRR-20602001 | 0.6 | R 0.1 | 2 | 0.6 | 0.6 | 40 | 3 | |
| BRR-20604001 | 0.6 | R 0.1 | 4 | 0.6 | 0.6 | 40 | 3 | |
| BRR-20602002 | 0.6 | R 0.2 | 2 | 0.6 | 0.6 | 40 | 3 | |
| BRR-20604002 | 0.6 | R 0.2 | 4 | 0.6 | 0.6 | 40 | 3 | |
| BRR-20702001 | 0.7 | R 0.1 | 2 | 0.7 | 1 | 40 | 3 | |
| BRR-20704001 | 0.7 | R 0.1 | 4 | 0.7 | 1 | 40 | 3 | |
| BRR-20702002 | 0.7 | R 0.2 | 2 | 0.7 | 1 | 40 | 3 | |
| BRR-20704002 | 0.7 | R 0.2 | 4 | 0.7 | 1 | 40 | 3 | |
| BRR-20804001 | 0.8 | R 0.1 | 4 | 0.8 | 1 | 40 | 3 | |
| BRR-20806001 | 0.8 | R 0.1 | 6 | 0.8 | 1 | 40 | 3 | |
| BRR-20804002 | 0.8 | R 0.2 | 4 | 0.8 | 1 | 40 | 3 | |
| BRR-20806002 | 0.8 | R 0.2 | 6 | 0.8 | 1 | 40 | 3 | |
| BRR-20904001 | 0.9 | R 0.1 | 4 | 0.9 | 1 | 40 | 3 | |
| BRR-20906001 | 0.9 | R 0.1 | 6 | 0.9 | 1 | 40 | 3 | |
| BRR-20904002 | 0.9 | R 0.2 | 4 | 0.9 | 1 | 40 | 3 | |
| BRR-20906002 | 0.9 | R 0.2 | 6 | 0.9 | 1 | 40 | 3 | |
| BRR-21004001 | 1 | R 0.1 | 4 | 1 | 1 | 50 | 4 | |
| BRR-21006001 | 1 | R 0.1 | 6 | 1 | 1 | 50 | 4 | |
| BRR-21008001 | 1 | R 0.1 | 8 | 1 | 1 | 50 | 4 | |
| BRR-21010001 | 1 | R 0.1 | 10 | 1 | 1 | 50 | 4 | |
| BRR-21004002 | 1 | R 0.2 | 4 | 1 | 1 | 50 | 4 | |
| BRR-21006002 | 1 | R 0.2 | 6 | 1 | 1 | 50 | 4 | |