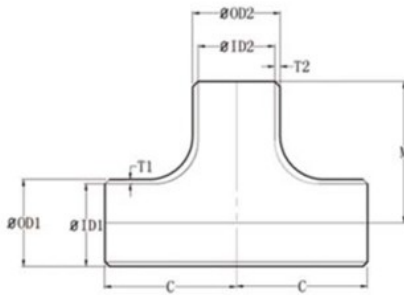


STRAIGHT TEES

TEE OR T(S)



GB														Unit:mm	
NPS		Outside diam		SCH 5S			SCH 10S			SCH 40S			H		
A	B	OD I	OD II	Thickness T	ID I	ID II	Thickness T	ID I	ID II	Thickness T	ID I	ID II	C	M	
15A	1/2"	21.3	18.00	1.65	18.03	14.70	2.11	16.43	17.08	2.77	15.80	12.46	25	25	
20A	3/4"	26.9	25.00	1.65	23.37	21.70	2.11	22.45	22.68	2.87	20.93	19.26	29	29	
25A	1"	33.7	32.00	1.65	30.10	28.70	2.77	27.86	28.16	3.38	26.64	25.24	38	38	
32A	1.1/4"	42.4	38.00	1.65	38.86	34.70	2.77	36.63	36.86	3.56	35.05	30.88	48	48	
40A	1.1/2"	48.3	45.00	1.65	44.96	41.70	2.77	42.72	42.76	3.68	40.89	37.64	57	57	
50A	2"	60.3	57.00	1.65	57.02	53.70	2.77	54.79	54.76	3.91	52.50	49.18	64	64	
65A	2.1/2"	73.0	76.00	2.11	68.81	71.78	3.05	66.93	66.90	5.16	62.71	65.68	76	76	
80A	3"	88.9	89.00	2.11	84.68	84.78	3.05	82.80	82.80	5.49	77.93	78.02	86	86	
90A	3.1/2"	101.6	----	2.11	97.38	----	3.05	95.50	95.50	5.74	90.12	----	95	95	
100A	4"	114.3	108.00	2.11	112.19	103.78	3.05	108.20	108.20	6.02	102.26	95.96	105	105	
125A	5"	141.3	133.00	2.77	135.76	127.46	3.40	134.49	134.50	6.55	128.19	119.90	124	124	
150A	6"	168.3	159.00	2.77	162.74	153.46	3.40	161.47	161.50	7.11	154.05	144.78	143	143	
200A	8"	219.1	219.00	2.77	213.54	213.46	3.76	211.56	211.58	8.18	202.72	202.64	178	178	
250A	10"	273.0	273.00	3.40	266.24	266.20	4.19	264.67	264.62	9.27	254.51	254.46	216	216	
300A	12"	323.9	325.00	3.96	315.93	317.08	4.57	314.71	314.76	9.53	304.80	305.96	254	254	
350A	14"	355.6	377.00	3.96	347.68	369.09	4.78	346.05	346.04	----	----	----	279	279	
400A	16"	406.4	426.00	4.19	398.02	417.62	4.78	396.85	396.84	----	----	----	305	305	
450A	18"	457.0	480.00	4.19	448.82	471.62	4.78	447.65	447.44	----	----	----	343	343	
500A	20"	508.0	530.00	4.78	498.45	520.44	5.54	496.93	496.92	----	----	----	381	381	
550A	22"	559.0	----	4.78	549.25	----	5.54	547.73	547.92	----	----	----	419	419	
600A	24"	610.0	630.00	5.54	598.53	618.92	6.35	596.90	597.30	----	----	----	432	432	



STAINLESS STEEL BUTT-WELDING FITTINGS 3

ASME										Unit:mm	
NPS		Outside diam OD	SCH 5S		SCH 10S		SCH 40S		H		
A	B		Thickness T	ID	Thickness T	ID	Thickness T	ID	C	M	
15A	1/2"	21.3	1.65	18.03	2.11	16.43	2.77	15.80	25	25	
20A	3/4"	26.7	1.65	23.37	2.11	22.45	2.87	20.93	29	29	
25A	1"	33.4	1.65	30.10	2.77	27.86	3.38	26.64	38	38	
32A	1.1/4"	42.2	1.65	38.86	2.77	36.63	3.56	35.05	48	48	
40A	1.1/2"	48.3	1.65	44.96	2.77	42.72	3.68	40.89	57	57	
50A	2"	60.3	1.65	57.02	2.77	54.79	3.91	52.50	64	64	
65A	2.1/2"	73.0	2.11	68.81	3.05	66.93	5.16	62.71	76	76	
80A	3"	88.9	2.11	84.68	3.05	82.80	5.49	77.93	86	86	
90A	3.1/2"	101.6	2.11	97.38	3.05	95.50	5.74	90.12	95	95	
100A	4"	114.3	2.11	112.19	3.05	108.20	6.02	102.26	105	105	
125A	5"	141.3	2.77	135.76	3.40	134.49	6.55	128.19	124	124	
150A	6"	168.3	2.77	162.74	3.40	161.47	7.11	154.05	143	143	
200A	8"	219.1	2.77	213.54	3.76	211.56	8.18	202.72	178	178	
250A	10"	273.0	3.40	266.24	4.19	264.67	9.27	254.51	216	216	
300A	12"	323.8	3.96	315.93	4.57	314.71	9.52	304.80	254	254	
350A	14"	355.6	3.96	347.68	4.78	346.05	----	----	279	279	
400A	16"	406.4	4.19	398.02	4.78	396.85	----	----	305	305	
450A	18"	457.0	4.19	448.82	4.78	447.65	----	----	343	343	
500A	20"	508.0	4.78	498.45	5.54	496.93	----	----	381	381	
550A	22"	559.0	4.78	549.25	5.54	547.73	----	----	419	419	
600A	24"	610.0	5.54	598.53	6.35	596.90	----	----	432	432	

JIS										Unit:mm	
NPS		Outside diam OD	SCH 5S		SCH 10S		SCH 40S		H		
A	B		Thickness T	ID	Thickness T	ID	Thickness T	ID	C	M	
15A	1/2"	21.7	1.65	18.4	2.1	17.5	2.8	16.1	25.4	25.4	
20A	3/4"	27.2	1.65	23.9	2.1	23.0	2.9	21.4	28.6	28.6	
25A	1"	34.0	1.65	30.7	2.8	28.4	3.4	27.2	38.1	38.1	
32A	1.1/4"	42.7	1.65	39.4	2.8	37.1	3.6	35.5	47.6	47.6	
40A	1.1/2"	48.6	1.65	45.3	2.8	43.0	3.7	41.2	57.2	57.2	
50A	2"	60.5	1.65	57.2	2.8	54.9	3.9	52.7	63.5	63.5	
65A	2.1/2"	76.3	2.1	72.1	3.0	70.3	5.2	65.9	76.2	76.2	
80A	3"	89.1	2.1	84.9	3.0	83.1	5.5	78.1	85.7	85.7	
90A	3.1/2"	101.6	2.1	97.4	3.0	95.6	5.7	90.2	95.3	95.3	
100A	4"	114.3	2.1	110.1	3.0	108.3	6.0	102.3	104.8	104.8	
125A	5"	139.8	2.8	134.2	3.4	133.0	6.6	126.6	123.8	123.8	
150A	6"	165.2	2.8	159.6	3.4	158.4	7.1	151	142.9	142.9	
200A	8"	216.3	2.8	210.7	4.0	208.3	8.2	199.9	177.8	177.8	
250A	10"	267.4	3.4	260.6	4.0	259.4	9.3	248.8	215.9	215.9	
300A	12"	318.5	4.0	310.5	4.5	309.5	10.3	297.9	254	254	
350A	14"	355.6	4.0	347.6	5.0	345.6	11.1	333.4	279.4	279.4	
400A	16"	406.4	4.5	397.4	5.0	396.4	12.7	381	304.8	304.8	
450A	18"	457.2	4.5	448.2	5.0	447.2	14.3	428.6	342.9	342.9	
500A	20"	508.0	5.0	498.0	5.5	497.0	15.1	477.8	381	381	
550A	22"	558.8	5.0	548.8	5.5	547.8	15.9	527	419.1	419.1	
600A	24"	609.6	5.5	598.6	6.5	596.6	17.5	574.6	431.8	431.8	