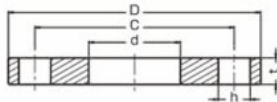


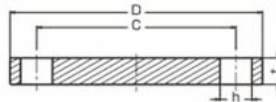
JIS Standard Flange Dimensions Sheet

20k Flange

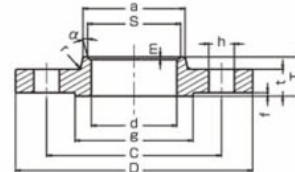
FF
Flat Face Flange



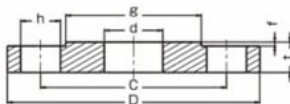
BF
Blind Flange



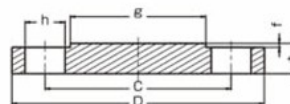
SORF (A type)
Slip on Flange RF



RF
Socket Welding Flange



BDRF
Blind Flange RF



Unit:mm

Nominal bore		Outside diam D	Inside diam d	Thickness t	Flat seat		a	T	r	Welding parts in detail			Connection			
A	B				g	f				S	m	α	C	h	No of bolt holes	Bolt size
10	3/8	90	17.8	14	46	1	-	-	-	-	-	-	65	15	4	M12
15	1/2	95	22.2	14	51	1	34	20	4	31	4	-	70	15	4	M12
20	3/4	100	27.7	16	56	1	40	22	4	37	4	-	75	15	4	M12
25	1	125	34.5	16	67	1	48	24	4	44	4	-	90	19	4	M16
32	1 1/4	135	43.2	18	76	2	56	26	5	52	4	-	100	19	4	M16
40	1 1/2	140	49.1	18	81	2	62	26	5	58	4	-	105	19	4	M16
50	2	155	61.1	18	96	2	76	26	5	70	4	-	120	19	8	M16
65	2 1/2	175	77.1	20	116	2	100	30	5	94	6	20°	140	19	8	M16
80	3	200	90.0	22	132	2	113	34	6	107	6	20°	160	23	8	M20
100	4	225	115.4	24	160	2	138	36	6	132	6	20°	185	23	8	M20
125	5	270	141.2	26	195	2	-	-	-	-	-	-	225	25	8	M22
150	6	305	166.6	28	230	2	-	-	-	-	-	-	260	25	12	M22
200	8	350	218.0	30	275	2	-	-	-	-	-	-	305	25	12	M22
250	10	430	269.5	34	345	2	-	-	-	-	-	-	380	27	12	M24
300	12	480	321.0	36	395	3	-	-	-	-	-	-	430	27	16	M24