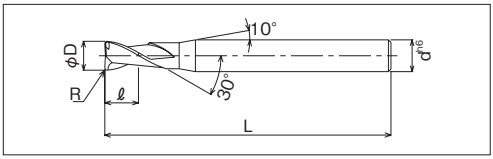
ラジアスエンドミル（2枚刃）

2-Flute Radius End Mill

AERS



■ コーナーRと底面ストレート加工を同時に加工
It is possible to cut both straight and corner radius simultaneously .

■ 直線部からR部にスムーズにつながった高精度ラジアス形状です。
Straight cutting edge joined to corner radius smoothly

外径公差：+0/−0.03 φD Tolerance　R公差：±0.02(R0.1～0.3)/±0.03(R0.5～0.75) ±0.05(R1～2) R Tolerance

超微粒 MICRO GRAIN　ネジレ 30°

単位 Unit：mm

型番 CODE NUMBER	径 φD	R	刃長 ℓ	全長 L	シャンク d	定価 ¥
AERS-01010	1	0.1	3	45	4	8,330
AERS-01020	1	0.2	3	45	4	8,300
AERS-01030	1	0.3	3	45	4	8,300
AERS-01520	1.5	0.2	5	45	4	8,200
AERS-01530	1.5	0.3	5	45	4	8,200
AERS-01550	1.5	0.5	5	45	4	8,200
AERS-02020	2	0.2	6	45	4	7,700
AERS-02030	2	0.3	6	45	4	8,000
AERS-02050	2	0.5	6	45	4	8,300
AERS-02520	2.5	0.2	8	45	4	7,700
AERS-02530	2.5	0.3	8	45	4	8,000
AERS-02550	2.5	0.5	8	45	4	8,300
AERS-02575	2.5	0.75	8	45	4	8,700
AERS-03020	3	0.2	8	50	6	8,300
AERS-03030	3	0.3	8	50	6	8,700
AERS-03050	3	0.5	8	50	6	9,000
AERS-03075	3	0.75	8	50	6	9,500
AERS-03100	3	1	8	50	6	9,800
AERS-04020	4	0.2	12	60	6	8,300
AERS-04030	4	0.3	12	60	6	8,800
AERS-04050	4	0.5	12	60	6	9,200
AERS-04075	4	0.75	12	60	6	10,000
AERS-04100	4	1	12	60	6	9,700
AERS-04150	4	1.5	12	60	6	10,000
AERS-05020	5	0.2	15	60	6	8,500
AERS-05030	5	0.3	15	60	6	8,800
AERS-05050	5	0.5	15	60	6	9,200

型番 CODE NUMBER	径 φD	R	刃長 ℓ	全長 L	シャンク d	定価 ¥
AERS-05075	5	0.75	15	60	6	10,500
AERS-05100	5	1	15	60	6	10,000
AERS-05150	5	1.5	15	60	6	10,500
AERS-05200	5	2	15	60	6	11,000
AERS-06020	6	0.2	15	60	6	8,700
AERS-06030	6	0.3	15	60	6	9,200
AERS-06050	6	0.5	15	60	6	9,500
AERS-06075	6	0.75	15	60	6	10,700
AERS-06100	6	1	15	60	6	10,200
AERS-06150	6	1.5	15	60	6	10,700
AERS-06200	6	2	15	60	6	11,000

切削条件 Cutting Condition P.165