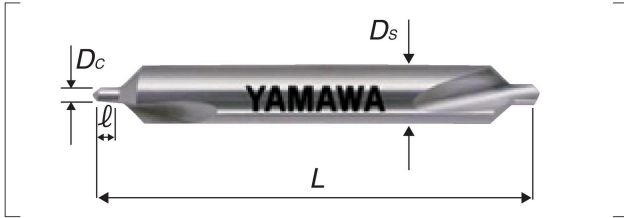


# CD-Q(LH)

Low Helix Center Drills - Type A 90°, Left Hand Cut



Segment : 51



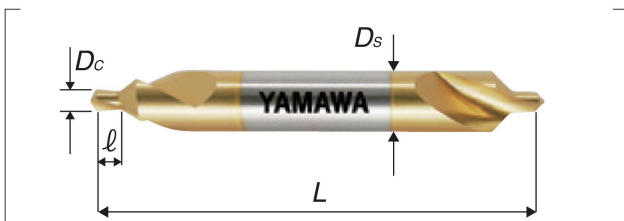
Size Dc x θ x Ds	Stock	Code	Ds (mm)	L (mm)	l (mm)	Type
1×90°×4	△	CY1.0Q-L	4	35	1	Cf
1.2×90°×5	△	CY1.2Q-L	5	40	1.2	Cf
1.5×90°×5	△	CY1.5Q-L	5	40	1.5	Cf
2×90°×6	△	CY2.0Q-L	6	45	2	Cf
2.5×90°×7.7	△	CY2.5Q-L	7.7	50	2.5	Cf
2.5×90°×8	△	CY2.5Q8L	8	50	2.5	Cf
3×90°×7.7	△	CY3.0Q-L	7.7	55	3	Cf
3×90°×8	△	CY3.0Q8L	8	55	3	Cf
4×90°×10	△	CY4.0Q-L	10	65	4.5	Cf
5×90°×12	△	CY5.0Q12L	12	78	5.5	Cf
6×90°×18	△	CY6.0Q-L	18	90	6.5	Cf

# CE-Q-V

High Helix Center Drills-Type A 90°, TiN Coated



Segment : 51



Size Dc x θ x Ds	Stock	Code	Ds (mm)	L (mm)	l (mm)	Type
1×90°×4	○	VCY1.0Z	4	35	1	Cf
1.5×90°×5	○	VCY1.5Z	5	40	1.5	Cf
2×90°×6	○	VCY2.0Z	6	45	2	Cf
2.5×90°×7.7	○	VCY2.5Z	7.7	50	2.5	Cf

# CE-Q-V High Helix Center Drills-Type A 90°, TiN Coated

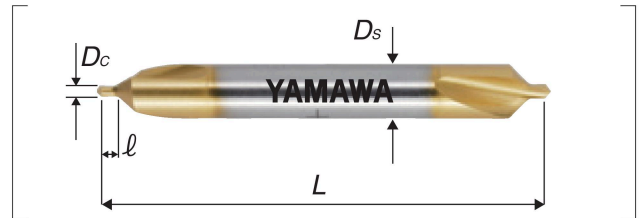
Size Dc x θ x Ds	Stock	Code	Ds (mm)	L (mm)	l (mm)	Type
3×90°×7.7	○	VCY3.0Z	7.7	55	3	Cf
4×90°×10	○	VCY4.0Z	10	65	4.5	Cf
5×90°×11	○	VCY5.0Z	11	78	5.5	Cf
6×90°×18	○	VCY6.0Z	18	90	6.5	Cf

# CD-Q-V

Low Helix Center Drills-Type A 90°, TiN Coated



Segment : 51



Size Dc x θ x Ds	Stock	Code	Ds (mm)	L (mm)	l (mm)	Type
1×90°×4	△	VCY1.0Q	4	35	1	Cf
1.5×90°×5	△	VCY1.5Q	5	40	1.5	Cf
2×90°×6	△	VCY2.0Q	6	45	2	Cf
2.5×90°×7.7	△	VCY2.5Q	7.7	50	2.5	Cf
3×90°×7.7	△	VCY3.0Q	7.7	55	3	Cf
4×90°×10	△	VCY4.0Q	10	65	4.5	Cf
5×90°×11	△	VCY5.0Q	11	78	5.5	Cf
6×90°×18	△	VCY6.0Q	18	90	6.5	Cf