

Concerning specification, please refer to spec dwg. P81 of technical information.
For improvement, Spec may change without advance notice.

Overall length	Thread length	Thread+Neck length	Shank dia.	Size of square	Length of square
L	l	l_n	D_s	K	l_k

SU2-SP Spiral Fluted Taps for Tough Stainless Steels

Size	Stock	Code	Chamfer	Class	L (mm)	l (mm)	l_n (mm)	D_s (mm)	K (mm)	l_k (mm)	Flute	Type
M24x1.5	△	SU2MS024O	3P	P4	120	39	-	19	15	18	4	f
	△*	SU2S024O				45						

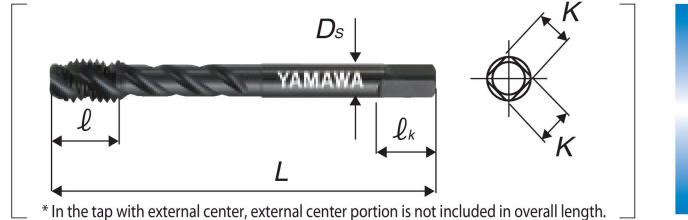
The products having *mark in the stock column will be available as long as they last.

SU-S-SP

Spiral Fluted Taps for Stainless Steels, Deep Hole Use



Segment : 1C



* In the tap with external center, external center portion is not included in overall length.

Suitable for stainless steels tending to work harden as well as chrome steels and molybdenum steels. Blind hole use

Size	Stock	Code	Chamfer	Class	L (mm)	l (mm)	l_n (mm)	D_s (mm)	K (mm)	l_k (mm)	Flute	Type
For Metric Threads												
M3x0.5	△	SSMP3.0G-SU	2.5P	P1	46	5	14	4	3.2	6	3	d
	△*	SSP3.0G-SU					18					c
M4x0.7	△	SSMQ4.0I-SU	2.5P	P2	52	7	17	5	4	7	3	d
	△*	SSQ4.0I-SU					20					c
M5x0.8	△	SSMQ5.0K-SU	2.5P	P2	60	9	22	5.5	4.5	7	3	d
	△*	SSQ5.0K-SU					25					c
M6x1	△	SSMQ6.0M-SU	2.5P	P2	62	11	26	6	4.5	7	3	d
	△*	SSQ6.0M-SU					28					c
M8x1.25	△	SSMQ8.0N-SU	2.5P	P2	70	12	-	6.2	5	8	3	e-1
	△*	SSQ8.0N-SU					e					
M10x1.5	△	SSMQ010O-SU	2.5P	P2	75	13	-	7	5.5	8	3	e-1
	△*	SSQ010O-SU					e					
M12x1.75	△	SSMQ012P-SU	2.5P	P2	82	15	-	8.5	6.5	9	3	e-1
	△*	SSQ012P-SU					e					
M14x2	△	SSMQ014Q-SU	2.5P	P2	88	18	-	10.5	8	11	3	e-1
	△*	SSQ014Q-SU					e					
M16x2	△	SSMQ016Q-SU	2.5P	P2	95	18	-	12.5	10	13	3	e-1
	△*	SSQ016Q-SU					e					
M18x2.5	△	SSMR018R-SU	2.5P	P3	100	20	-	14	11	14	4	e-1
	△*	SSR018R-SU					e					
M20x2.5	△	SSMR020R-SU	2.5P	P3	105	20	-	15	12	15	4	e-1
	△*	SSR020R-SU					e					

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Spiral Fluted Taps
(for blind hole)

Spiral Fluted Taps
(for through hole)

Spiral Pointed
Taps

Hand Taps

Coated
Carbide Taps

Roll Taps

Special Thread Taps
Simple measuring tools

Pipe Taps

MC Helical
Thread Mills

Dies

Center Drills

Centering Tools