

Step Drills (hexagonal shaft type)

Stock 248Items

1-155

Prices displayed include 8% tax.

TRUSCO **Stock 38,650 Items**

"Spiral Step Drill" (2 blades)



- Features**
- As cobalt high-speed steel is used as the base material, it has excellent wear resistance and heat resistance.
 - Titanium coating that has excellent heat resistance is being used.
 - Greater cutting speed and durability compared to straight blades.
- Use**
- Work material: Iron/copper plate (up to 2mm), aluminum plate/resin (3 to 4mm), stainless steel plate (up to 1mm).
- Specs**
- Surface Treatment: **Titanium Coating**
- Materials**
- Cobalt High Speed Steel
- Accessories**
- None
- Origin**
- Germany

Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Step Width (mm)	Number of Stages (stage)	Shank Diameter (mm)	Drilling Dimension (Φmm)	SPQ (piece)	Weight (g)
301-7800	TSDSC12	¥ 6,310	¥ 7,790	5	9	6.35	4, 5, 6, 7, 8, 9, 10, 11, 12	1	25
301-7834	TSDSC19	¥ 10,157	¥ 12,540	5	8	6.35	5, 7, 9, 11, 13, 15, 16, 19	1	65
301-7818	TSDSC20	¥ 8,838	¥ 10,910	6	9	6.35	4, 6, 8, 10, 12, 14, 16, 18, 20	1	65

Contact us:0120-509-849 <http://www.orange-book.com/>



TSDSC12

TRUSCO **Stock 38,650 Items**

Spiral Step Drill (2 blades)



- Features**
- As cobalt high-speed steel is used as the base material, it has excellent wear resistance and heat resistance.
 - Greater cutting speed and durability compared to straight blades.
- Use**
- Work material: Iron/copper plate (up to 2mm), aluminum plate/resin (3 to 4mm), stainless steel plate (up to 1mm).
- Specs**
- No Coating
- Materials**
- Cobalt High Speed Steel
- Origin**
- Germany

Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Step Width (mm)	Number of Stages (stage)	Shank Diameter (mm)	Drilling Dimension (Φmm)	SPQ (piece)	Weight (g)
792-2850	TSDS12	¥ 5,508	¥ 6,800	5	9	6.35	4, 5, 6, 7, 8, 9, 10, 11, 12	20	25
792-2868	TSDS19	¥ 8,505	¥ 10,500	5	8	6.35	5, 7, 9, 11, 13, 15, 16, 19	20	65
792-2876	TSDS20	¥ 7,695	¥ 9,500	6	9	6.35	4, 6, 8, 10, 12, 14, 16, 18, 20	20	65

Contact us:0120-509-849 <http://www.orange-book.com/>



TSDS12

TRUSCO **Stock 38,650 Items**

"Nice Mighty Step Drill" (2 blades)



- Features**
- The surface is treated with black dye to prevent the blade from rusting.
 - Since it comes with leading edge thinning, biting is light and there is no point misalignment.
- Use**
- Work Material: Iron Plate, Copper Plate (up to 2mm), Aluminum Plate, Wood, Resin (up to 3 to 4mm), Stainless Steel Plate (up to 1mm).
- Specs**
- Surface Treatment: **Black Dye**
- Materials**
- Cobalt High Speed Steel
- Accessories**
- Cutting Oil
- Origin**
- Japan



Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Step Width (mm)	Number of Stages (stage)	Shank Diameter (mm)	Drilling Dimension (Φmm)	SPQ (piece)	Weight (g)
138-4422	NMS-12	¥ 4,496	¥ 5,550	5	5	6.35	4, 6, 8, 10, 12	10	25
138-4449	NMS-13	¥ 4,811	¥ 5,940	5	5	6.35	5, 7, 9, 11, 13	10	25
138-4465	NMS-18	¥ 5,873	¥ 7,250	3 (5)	8	6.35	4, 6, 8, 10, 12, 14, 16, (18)	10	35

Contact us:0120-509-849 <http://www.orange-book.com/>



NMS-18



Cutting Oil (accessory)

TRUSCO **Stock 38,650 Items**

Step Drill for Resin (2 blades)



- Features**
- With hex shaft, it can be attached to the impact screwdriver with one touch.
 - Optimum for enlarging, repairing hole diameter of resin materials, drilling of temporarily installed pipes and gutters.
 - Drilling on the pipe surface can be performed with a stable sharpness without wobbling.
- Use**
- Work material: Resin, drainage pipe (75mm or more).
 - Resin material processed.
 - Temporary construction of piping (for drain pipes of 75mm or more).
- Specs**
- No Coating
- Materials**
- High Carbon Steel
- Accessories**
- None
- Origin**
- Japan



Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Step Width (mm)	Number of Stages (stage)	Shank Diameter (mm)	Drilling Dimension (Φmm)	SPQ (piece)	Weight (g)
287-1815	NMS-55P	¥ 16,767	¥ 20,700	2.5(5)	10	6.35	40, 45, 50, (55)	10	420

Contact us:0120-509-849 <http://www.orange-book.com/>



NMS-55P

Drills

Coated Carbide Drills

Carbide Drills

High Speed Steel Coated Drills

High Speed Steel Drills

Thin Shaft Drills

Spot Cutters

Taper Shank Drills

Hex Shank Ironsmith Drills

Drill Sets

Drill Cases

Step Drills

Cutters for Magnetic Cutting Unit

Hole Saws

Core Drills

Concrete Drills

Drills

Bits, Cutters for Wood

For other cutting tools, see p. 1-805 to 1006