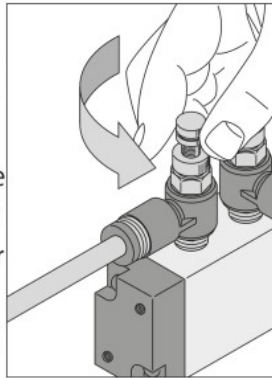


How to adjust the speed

1. Speed adjustment of actuators

①. Increasing speed

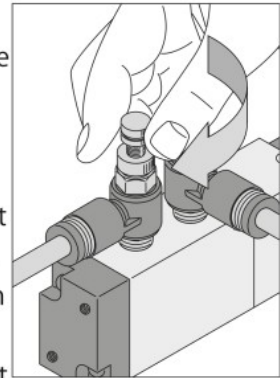
Turn the needle in the counterclockwise direction from a fully closed state. The more the needle is opened the faster the actuator moves. Make sure to tighten the locknut at the desired speed.



The speed setting can be changed without tightening the locknut.

②. Reducing speed

Turn the needle in the clockwise direction when the speed is too fast. Make sure to tighten the locknut at the desired speed. The speed setting can be changed without tightening the lock nut.

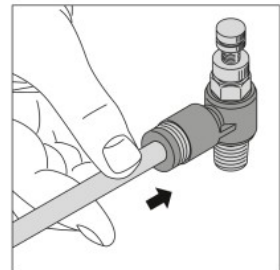


How to insert and disconnect

1. How to insert and disconnect tubes

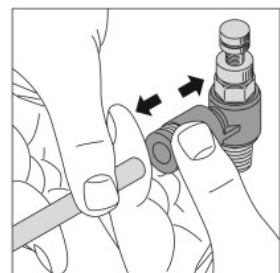
①. Tube insertion

Insert a tube into Push-in fitting up to the tube end. Lock-claws bite the tube and fix it automatically, then the elastic sleeve seals around the tube. Refer to "2. Instructions for Tube Insertion" under "Common Safety Instructions for Fittings".



②. Tube disconnection

The tube is disconnected by pushing release-ring to release Lock-claws. Make sure to stop air supply before the tube disconnection.



2. How to tighten thread

①. Tightening thread

Use a spanner to tighten a hexagonal-column. Refer to "Table: Recommended tightening torque" under "2. Instructions for Installing Controllers" in "Common Safety Instructions for Controllers".

