

G-LIST No. | EH1065

XPM4刃 ショート

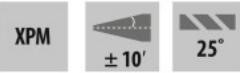
XPM-4 Flutes-Short

XPM-TPMS



粉末ハイスXPMを母材に採用したテーパ刃エンドミルです。  
Taper end mill with powder metallurgy XPM base material.

SPECIFICATION CHART  
形状寸法表



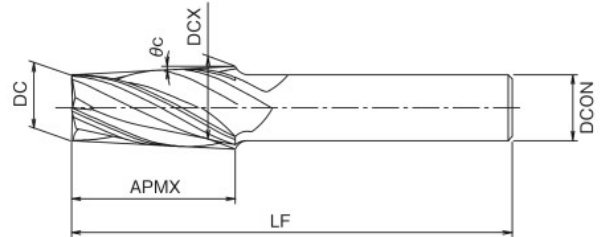
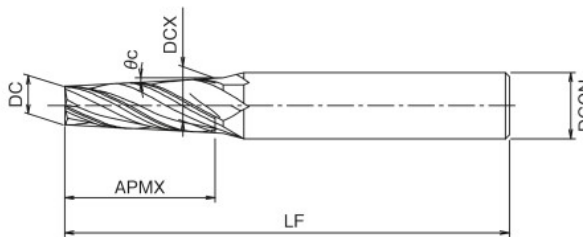
(単位:mm) (Unit:mm)

ツール No. EDP No.	外径×刃部テーパ半角 DC × θc	全長 LF	刃長 APMX	シャン径 DCON	大端径 DCX	在庫 Stock	重量 (g)	標準価格 (Yen)	
86501	2 × 0.5°	54	10	6	2.17	●	14	11,200	
86511	2 × 1°	57	13		2.45	●	13	12,100	
86521	2 × 1.5°				2.68	●	14	12,100	
86531	2 × 2°	62	18		3.26	●	14	14,000	
86541	2 × 2.5°				3.57	●	14	14,000	
86551	2 × 3°				3.89	●	14	14,000	
86502	2.5 × 0.5°				54	10	2.67	●	14
86512	2.5 × 1°	57	13		2.95	●	14	12,100	
86522	2.5 × 1.5°				3.18	●	14	12,100	
86532	2.5 × 2°	62	18		3.76	●	14	14,000	
86542	2.5 × 2.5°			4.07	●	14	14,000		
86552	2.5 × 3°			4.39	●	14	14,000		
86562	2.5 × 4°			5.02	●	17	14,000		
86572	2.5 × 5°			5.65	●	23	14,000		
86582	2.5 × 7°			74	24	10	8.39	●	39
86592	2.5 × 10°	81	24	12	10.96	●	63	20,100	
86503	3 × 0.5°	54	10	6	3.17	●	13	11,200	
86513	3 × 1°	57	13		3.45	●	14	12,100	
86523	3 × 1.5°				3.68	●	14	12,100	
86533	3 × 2°	62	18		4.26	●	14	14,000	
86543	3 × 2.5°				4.57	●	16	14,000	
86553	3 × 3°				4.89	●	15	14,000	
86563	3 × 4°				5.52	●	17	14,000	
86573	3 × 5°	74	24		8	6.15	●	23	14,000
86583	3 × 7°				10	8.89	●	41	16,100
86593	3 × 10°	81	24		12	11.46	●	66	20,100
86504	4 × 0.5°	56	12	6	4.21	●	14	11,200	
86514	4 × 1°	60	16		4.56	●	14	12,100	
86524	4 × 1.5°				4.84	●	15	12,100	
86534	4 × 2°	65	21		5.47	●	15	14,000	
86544	4 × 2.5°				5.83	●	17	14,000	
86554	4 × 3°				6.2	●	24	14,900	
86564	4 × 4°				6.94	●	24	14,900	
86574	4 × 5°	8	8		7.67	●	25	14,900	

(単位:mm) (Unit:mm)

ツール No. EDP No.	外径×刃部テーパ半角 DC × θc	全長 LF	刃長 APMX	シャン径 DCON	大端径 DCX	在庫 Stock	重量 (g)	標準価格 (Yen)	
86584	4 × 7°	85	28	12	10.88	●	66	20,100	
86594	4 × 10°				13.87	●	77	24,100	
86505	5 × 0.5°	58	14	6	5.24	●	16	11,200	
86515	5 × 1°	63	19		5.66	●	16	12,100	
86525	5 × 1.5°				6	●	23	12,100	
86535	5 × 2°	69	25		6.75	●	24	14,000	
86545	5 × 2.5°				7.18	●	25	14,000	
86555	5 × 3°				7.62	●	25	14,900	
86565	5 × 4°				8.5	●	41	16,100	
86575	5 × 5°	75	10		9.37	●	42	16,100	
86585	5 × 7°				12	13.35	●	81	24,100
86595	5 × 10°	94	34		16	16.99	●	124	34,000
86506	6 × 0.5°	58	14	8	6.24	●	22	12,000	
86516	6 × 1°	63	19		6.66	●	24	12,100	
86526	6 × 1.5°				7	●	24	12,100	
86536	6 × 2°	69	25		7.75	●	26	14,000	
86546	6 × 2.5°				8.18	●	40	16,100	
86556	6 × 3°	75	10		8.62	●	42	16,100	
86566	6 × 4°				9.5	●	49	16,100	
86576	6 × 5°	82	34		12	10.37	●	67	19,400
86586	6 × 7°	91			14.35	●	83	27,000	
86596	6 × 10°	94	34		16	17.99	●	129	34,000
86527	8 × 1.5°	72	22	10	9.15	●	42	15,000	
86537	8 × 2°	87	30	12	10.1	●	67	16,900	
86547	8 × 2.5°				10.62	●	66	20,100	
86557	8 × 3°	87	30	12	11.14	●	71	20,100	
86567	8 × 4°				12.2	●	77	24,100	
86577	8 × 5°	79	22	12	13.25	●	81	25,500	
86528	10 × 1.5°				11.15	●	66	16,900	
86538	10 × 2°				12.1	●	74	20,100	
86548	10 × 2.5°				12.62	●	74	24,100	
86558	10 × 3°	87	30	16	13.14	●	83	24,100	
86568	10 × 4°				14.2	●	85	27,000	
86578	10 × 5°	90	30	16	15.25	●	126	28,600	

外径6mm以上はセンチ穴付きです。Mill Dia. ≥ φ6 : with center hole.



被削材質 Work Material	炭素鋼 Carbon Steel	合金鋼 Alloy Steel	プリハードン鋼 Prehardened Steel	ステンレス鋼 Stainless Steel	鋳鉄 Cast Iron	銅合金 Copper Alloy	アルミ合金 Aluminum Alloy	チタン合金 Titanium Alloy	耐熱合金 Heat Resistant Alloy	プラスチック Plastic
製品記号 Abbreviation	プリハードン鋼 Prehardened Steel	工具鋼 Tool Steel	焼き入れ鋼 Hardened Steel	~ 45HRC	~ 35HRC	~ 350HB				
<b>XPM-TPMS</b>	○	○	○	○	○	○	○	○		

在庫記号について Inventory symbols

● = 標準在庫品 Standard stock item  
○ = 準標準在庫品 (在庫をご確認下さい。) Limited standard stock item

□ = 特定代理店在庫品 Stocked by specific distributors. Contact us for price & availability.

▲ = 新製品及び後継品へ切り替え生産 (在庫をご確認下さい。) Scheduled to be replaced by new product or successor item

△ = 生産中止品 (在庫をご確認下さい。) Discontinued item