

G-LIST No. **EW1244**

**WXLコート4刃ロングネック ショート形(深リブ形)**  
WXL Coating Four Flute\*Short\*with Long Neck (for Rib processing)

**WXL-LN-EMS**



●マークの説明はP1をご覧ください。  
See page 1 for explanation of icons.



(単位:mm) (Unit:mm)

ツール No. EDP No.	外径×首下長 Dc × L2	全長 L	刃長 ℓ	有効長 L2	シャフト径 Ds	首径 D1	干渉角度 θ k	■ワーク勾配角αに対する実有効長(Le)					在庫 Stock	重量 weight	標準価格 (Yen)
								0.5°	1°	1.5°	2°	3°			
3172004	1 × 4	45	1.5	9.7	4	0.95	8.88°	4.14	4.28	4.44	4.61	4.98	B	13	3,610
3172006	1 × 6			11.7			7.37°	6.21	6.42	6.66	6.9	7.47		13	3,610
3172008	1 × 8			13.7			6.29°	8.27	8.56	8.87	9.2	9.95		13	3,610
3172010	1 × 10			15.7			5.49°	10.34	10.7	11.09	11.5	12.44		13	3,610
3172012	1 × 12			17.7			4.87°	12.41	12.84	13.31	13.8	14.92		13	3,610
3172016	1 × 16	50	21.7	3.97°		16.54	17.12	17.74	18.4	19.9	13	5,410			
3172206	1.2 × 6	45	1.8	11.4		7.05°	6.3	6.52	6.76	7.01	7.58	13		3,420	
3172208	1.2 × 8			13.4		6°	8.37	8.66	8.98	9.31	10.07	13		3,420	
3172210	1.2 × 10			15.4		5.22°	10.44	10.8	11.19	11.61	12.55	13		3,420	
3172212	1.2 × 12			17.4		4.62°	12.51	12.94	13.41	13.91	15.04	13		3,420	
3172216	1.2 × 16			50		21.4	3.76°	16.64	17.22	17.84	18.51	20.01		13	5,500
3172406	1.4 × 6	45	2.1	11.1		6.77°	6.3	6.52	6.76	7.01	7.58	13		3,320	
3172408	1.4 × 8			13.1		5.73°	8.37	8.66	8.98	9.31	10.07	13		3,320	
3172410	1.4 × 10			15.1		4.97°	10.44	10.8	11.19	11.61	12.55	13		3,320	
3172412	1.4 × 12			17.1		4.39°	12.51	12.94	13.41	13.91	15.04	13		3,320	
3172414	1.4 × 14			50	19.1	3.92°	14.57	15.08	15.63	16.21	17.53	13	3,320		
3172416	1.4 × 16	60	2.3	21.1	3.55°	16.64	17.22	17.84	18.51	20.01	13	3,320			
3172422	1.4 × 22			27.1	2.76°	22.84	23.64	24.49	25.41	—	13	5,220			
3172506	1.5 × 6			10.9	6.62°	6.3	6.52	6.76	7.01	7.58	13	3,320			
3172508	1.5 × 8			12.9	5.59°	8.37	8.66	8.98	9.31	10.07	13	3,320			
3172510	1.5 × 10			14.9	4.84°	10.44	10.8	11.19	11.61	12.55	13	3,320			
3172512	1.5 × 12	50	2.4	16.9	4.26°	12.51	12.94	13.41	13.91	15.04	13	3,320			
3172514	1.5 × 14			18.9	3.81°	14.57	15.08	15.63	16.21	17.53	13	3,320			
3172516	1.5 × 16			20.9	3.45°	16.64	17.22	17.84	18.51	20.01	13	3,320			
3172518	1.5 × 18			22.9	3.14°	18.71	19.36	20.06	20.81	22.5	13	3,320			
3172520	1.5 × 20			24.9	2.89°	20.77	21.5	22.28	23.11	—	13	3,320			
3172606	1.6 × 6	45	2.4	10.7	6.47°	6.3	6.52	6.76	7.01	7.58	13	3,320			
3172608	1.6 × 8			12.7	5.45°	8.37	8.66	8.98	9.31	10.07	13	3,320			
3172610	1.6 × 10			14.7	4.71°	10.44	10.8	11.19	11.61	12.55	13	3,320			
3172612	1.6 × 12			16.7	4.14°	12.51	12.94	13.41	13.91	15.04	13	3,320			
3172614	1.6 × 14			50	18.7	3.7°	14.57	15.08	15.63	16.21	17.53	13	3,320		
3172616	1.6 × 16	55	2.7	20.7	3.34°	16.64	17.22	17.84	18.51	20.01	13	3,320			
3172618	1.6 × 18			22.7	3.04°	18.71	19.36	20.06	20.81	22.5	13	3,320			
3172620	1.6 × 20			24.7	2.8°	20.77	21.5	22.28	23.11	—	13	3,320			
3172625	1.6 × 25			60	29.7	2.32°	25.94	26.85	27.82	28.86	—	13	5,220		
3172806	1.8 × 6			45	2.7	10.6	5.96°	6.42	6.77	7.1	7.39	7.99	13	3,320	
3172808	1.8 × 8	12.6	5.01°			8.53	8.96	9.34	9.69	10.48	13	3,320			
3172810	1.8 × 10	14.6	4.33°			10.64	11.13	11.56	11.99	12.97	13	3,320			
3172812	1.8 × 12	16.6	3.81°			12.74	13.29	13.78	14.29	15.45	13	3,320			
3172814	1.8 × 14	50	18.6			3.4°	14.83	15.44	15.99	16.59	17.94	13	3,320		
3172816	1.8 × 16	55	1.95	20.6	3.07°	16.92	17.58	18.21	18.89	20.43	13	3,320			
3172818	1.8 × 18			22.6	2.79°	19.01	19.71	20.43	21.19	—	13	3,320			
3172820	1.8 × 20			24.6	2.57°	21.09	21.85	22.64	23.49	—	13	3,320			
3172825	1.8 × 25			60	29.6	2.13°	26.28	27.2	28.18	29.24	—	13	3,320		
3173006	2 × 6			45	3	10.3	5.62°	6.42	6.77	7.1	7.39	7.99	13	3,320	
3173008	2 × 8	12.3	4.7°			8.53	8.96	9.34	9.69	10.48	13	3,320			
3173010	2 × 10	14.3	4.04°			10.64	11.13	11.56	11.99	12.97	13	3,320			
3173012	2 × 12	16.3	3.54°			12.74	13.29	13.78	14.29	15.45	13	3,320			
3173014	2 × 14	50	18.3			3.15°	14.83	15.44	15.99	16.59	17.94	13	3,320		
3173016	2 × 16	55	2.4	20.3	2.84°	16.92	17.58	18.21	18.89	—	13	3,320			
3173018	2 × 18			22.3	2.58°	19.01	19.71	20.43	21.19	—	13	3,320			
3173020	2 × 20			24.3	2.37°	21.09	21.85	22.64	23.49	—	13	3,320			
3173025	2 × 25			60	29.3	1.96°	26.28	27.2	28.18	—	13	3,320			
3173030	2 × 30			70	34.3	1.68°	31.45	32.55	33.73	—	13	4,150			
3173508	2.5 × 8	45	3.7	11.2	3.86°	8.47	8.87	9.22	9.57	10.35	13	3,580			
3173512	2.5 × 12			15.2	2.84°	12.66	13.18	13.66	14.17	—	13	3,580			
3173516	2.5 × 16			55	19.2	2.25°	16.83	17.46	18.09	18.77	—	14	3,580		
3173520	2.5 × 20			60	23.2	1.86°	20.99	21.74	22.52	—	14	3,580			

切削油剤はP896をご参照下さい。Cutting Fluid:Please refer to P896.



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形状寸法表 超硬エンドミル

超硬ロングネックスクエアシリーズ