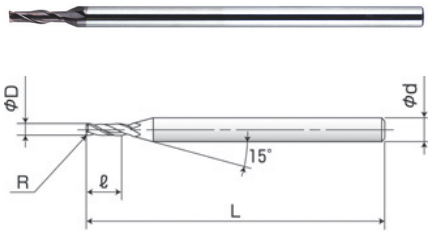
# KSRA-2

超硬２枚刃コーナーＲ付エンドミル
Tungsten Carbide 2 Flutes Corner R Endmill
TiAℓN Coating

■小径サイズでTiAℓN付
Small Flute Diameter with TiAℓN Coating
■Φ3シャンク
Shank Φ3




MG 超微粒子合金 Micro Grain Tungsten Carbide

刃径の許容差 Flute Diameter Tolerance
D 0～−0.01

柄径の許容差 Shank Diameter Tolerance
d 0～−0.006

ネジレ角30° Twist Angle 30°

コーナーＲ許容差 corner R Tolerance
＋0.01～−0.01

TiAℓNコート TiAℓN コート TiAℓN Coating

●切削条件表はP136に記載
●Cutting conditions are recommended on page 136.

［寸法単位：mm］
［size：mm］

| 品番 Code No. | 刃径 D FluteD iameter | コーナーR Corner R | 刃長 ℓ Flute Length | 全長 L Total Length | 柄径 d Shank Diameter | 備考 Remarks |
|---|---|---|---|---|---|---|
| KSRA-205010R | 0.5 | R 0.1 | 1.5 | 60 | 3 | |
| KSRA-205020R | 0.5 | R 0.2 | 1.5 | 60 | 3 | |
| KSRA-206010R | 0.6 | R 0.1 | 2 | 60 | 3 | |
| KSRA-206020R | 0.6 | R 0.2 | 2 | 60 | 3 | |
| KSRA-207010R | 0.7 | R 0.1 | 2 | 60 | 3 | |
| KSRA-207020R | 0.7 | R 0.2 | 2 | 60 | 3 | |
| KSRA-208010R | 0.8 | R 0.1 | 2.5 | 60 | 3 | |
| KSRA-208020R | 0.8 | R 0.2 | 2.5 | 60 | 3 | |
| KSRA-209010R | 0.9 | R 0.1 | 3 | 60 | 3 | |
| KSRA-209020R | 0.9 | R 0.2 | 3 | 60 | 3 | |
| KSRA-210010R | 1 | R 0.1 | 3 | 60 | 3 | |
| KSRA-210020R | 1 | R 0.2 | 3 | 60 | 3 | |
| KSRA-210030R | 1 | R 0.3 | 3 | 60 | 3 | |
| KSRA-215010R | 1.5 | R 0.1 | 4 | 60 | 3 | |
| KSRA-215020R | 1.5 | R 0.2 | 4 | 60 | 3 | |
| KSRA-215030R | 1.5 | R 0.3 | 4 | 60 | 3 | |
| KSRA-215050R | 1.5 | R 0.5 | 4 | 60 | 3 | |
| KSRA-220010R | 2 | R 0.1 | 6 | 60 | 3 | |
| KSRA-220020R | 2 | R 0.2 | 6 | 60 | 3 | |
| KSRA-220030R | 2 | R 0.3 | 6 | 60 | 3 | |
| KSRA-220050R | 2 | R 0.5 | 6 | 60 | 3 | |
| KSRA-225010R | 2.5 | R 0.1 | 8 | 60 | 3 | |
| KSRA-225020R | 2.5 | R 0.2 | 8 | 60 | 3 | |
| KSRA-225030R | 2.5 | R 0.3 | 8 | 60 | 3 | |
| KSRA-225050R | 2.5 | R 0.5 | 8 | 60 | 3 | |
| KSRA-225075R | 2.5 | R 0.75 | 8 | 60 | 3 | |
| KSRA-230010R | 3 | R 0.1 | 10 | 60 | 3 | |
| KSRA-230020R | 3 | R 0.2 | 10 | 60 | 3 | |
| KSRA-230030R | 3 | R 0.3 | 10 | 60 | 3 | |
| KSRA-230050R | 3 | R 0.5 | 10 | 60 | 3 | |
| KSRA-230075R | 3 | R 0.75 | 10 | 60 | 3 | |
| KSRA-230100R | 3 | R 1 | 10 | 60 | 3 | |

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|---|---|---|---|---|---|---|
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