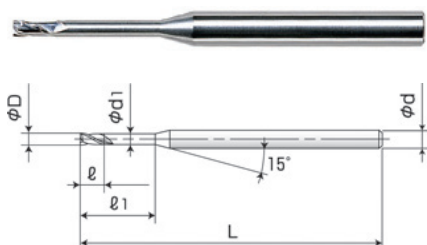


KRE-2

超硬リブ用エンドミル Tungsten Carbide Long Neck Endmill

■刃径Φ0.2～Φ6まで0.1とびにラインナップ
Line-upped Φ0.2～Φ6 at pitch 0.1

■深い加工用に首下を長くとりました
Long neck type for deep processing



超微粒子合金 Micro Grain Tungsten Carbide



刃径の許容差 Flute Diameter Tolerance
D 0～-0.01



柄径の許容差 Shank Diameter Tolerance
d 0～-0.008



ネジレ角30° Twist Angle 30°



ピンカド Sharp Edge

●切削条件表はP130に記載
●Cutting conditions are recommended on page 130.

[寸法単位 : mm]
[size : mm]

品番 Code No.	刃径 D Flute Diameter	有効長 ℓ1 Effective Length	刃長 ℓ Flute Length	首下径 d1 Neck Diameter	全長 L Total Length	柄径 d Shank Diameter	備考 Remarks
KRE-202005	0.2	0.5	0.3	0.18	40	4	
KRE-202010	0.2	1	0.3	0.18	40	4	
KRE-202015	0.2	1.5	0.3	0.18	40	4	
KRE-202020	0.2	2	0.3	0.18	40	4	
KRE-202030	0.2	3	0.3	0.18	40	4	
KRE-202040	0.2	4	0.3	0.18	40	4	
KRE-202050	0.2	5	0.3	0.18	40	4	
KRE-203010	0.3	1	0.4	0.28	40	4	
KRE-203020	0.3	2	0.4	0.28	40	4	
KRE-203030	0.3	3	0.4	0.28	40	4	
KRE-203040	0.3	4	0.4	0.28	40	4	
KRE-203060	0.3	6	0.4	0.28	50	4	
KRE-203080	0.3	8	0.4	0.28	50	4	
KRE-203100	0.3	10	0.4	0.28	50	4	
KRE-204020	0.4	2	0.6	0.37	40	4	
KRE-204030	0.4	3	0.6	0.37	40	4	
KRE-204040	0.4	4	0.6	0.37	40	4	
KRE-204060	0.4	6	0.6	0.37	50	4	
KRE-204080	0.4	8	0.6	0.37	50	4	
KRE-204100	0.4	10	0.6	0.37	50	4	

品番 Code No.	刃径 D Flute Diameter	有効長 ℓ1 Effective Length	刃長 ℓ Flute Length	首下径 d1 Neck Diameter	全長 L Total Length	柄径 d Shank Diameter	備考 Remarks
KRE-205020	0.5	2	0.7	0.46	40	4	
KRE-205040	0.5	4	0.7	0.46	40	4	
KRE-205060	0.5	6	0.7	0.46	50	4	
KRE-205080	0.5	8	0.7	0.46	50	4	
KRE-205100	0.5	10	0.7	0.46	50	4	
KRE-205120	0.5	12	0.7	0.46	50	4	
KRE-205160	0.5	16	0.7	0.46	60	4	
KRE-205200	0.5	20	0.7	0.46	60	4	
KRE-206020	0.6	2	0.9	0.56	40	4	
KRE-206040	0.6	4	0.9	0.56	40	4	
KRE-206060	0.6	6	0.9	0.56	50	4	
KRE-206080	0.6	8	0.9	0.56	50	4	
KRE-206100	0.6	10	0.9	0.56	50	4	
KRE-206120	0.6	12	0.9	0.56	50	4	
KRE-206160	0.6	16	0.9	0.56	60	4	
KRE-206200	0.6	20	0.9	0.56	60	4	
KRE-207020	0.7	2	1	0.66	40	4	
KRE-207040	0.7	4	1	0.66	40	4	
KRE-207060	0.7	6	1	0.66	50	4	
KRE-207080	0.7	8	1	0.66	50	4	
KRE-207100	0.7	10	1	0.66	50	4	
KRE-207120	0.7	12	1	0.66	50	4	
KRE-207160	0.7	16	1	0.66	60	4	
KRE-207200	0.7	20	1	0.66	60	4	
KRE-208040	0.8	4	1.2	0.76	40	4	
KRE-208060	0.8	6	1.2	0.76	50	4	
KRE-208080	0.8	8	1.2	0.76	50	4	
KRE-208100	0.8	10	1.2	0.76	50	4	
KRE-208120	0.8	12	1.2	0.76	50	4	
KRE-208160	0.8	16	1.2	0.76	60	4	
KRE-208200	0.8	20	1.2	0.76	60	4	
KRE-209060	0.9	6	1.4	0.86	50	4	
KRE-209080	0.9	8	1.4	0.86	50	4	
KRE-209100	0.9	10	1.4	0.86	50	4	
KRE-209120	0.9	12	1.4	0.86	50	4	
KRE-209160	0.9	16	1.4	0.86	60	4	
KRE-209200	0.9	20	1.4	0.86	60	4	
KRE-210060	1	6	1.5	0.95	50	4	
KRE-210080	1	8	1.5	0.95	50	4	
KRE-210100	1	10	1.5	0.95	50	4	
KRE-210120	1	12	1.5	0.95	50	4	
KRE-210160	1	16	1.5	0.95	60	4	
KRE-210200	1	20	1.5	0.95	60	4	
KRE-210250	1	25	1.5	0.95	70	4	
KRE-210300	1	30	1.5	0.95	70	4	
KRE-211060	1.1	6	1.6	1.05	50	4	
KRE-211120	1.1	12	1.6	1.05	50	4	
KRE-211160	1.1	16	1.6	1.05	60	4	