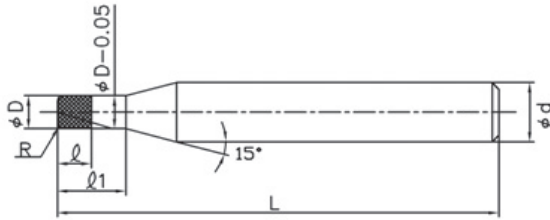


BSR-2

CBN 2枚刃コーナーR付エンドミル CBN 2 Flutes Corner R Endmill

- 高硬度材・焼入れ鋼の直彫り加工。
Direct cutting for Highly hardened material and Quenching steel
- 高精度・高品位・長寿命加工が可能。
Possible to process with high accuracy, high quality and long tool life.



CBN CBN立方晶窒化ホウ素 Cubic Boron Nitride

刃径の許容差 Flute Diameter Tolerance
D 0~-0.02

柄径の許容差 Shank Diameter Tolerance
d 0~-0.006

ネジレ角0° Twist Angle 0°
(直刃2枚刃) (2 Flutes Straight Endmill)

コーナーR許容差 corner R Tolerance
+0.02~-0.02

●切削条件表はP48に記載

●Cutting conditions are recommended on page 48.

[寸法単位 : mm]

[size : mm]

品番 Code No.	刃径 D Flute Diameter	コーナーR Corner R	有効長 l_1 Effective Length	刃長 l Flute Length	CBN層 CBN Length	全長 L Total Length	柄径 d Shank Diameter	備考 Remarks
BSR-20501001	0.5	R 0.1	1	0.5	0.6	40	3	
BSR-20501002	0.5	R 0.2	1	0.5	0.6	40	3	
BSR-20601201	0.6	R 0.1	1.2	0.6	0.6	40	3	
BSR-20601202	0.6	R 0.2	1.2	0.6	0.6	40	3	
BSR-20701401	0.7	R 0.1	1.4	0.7	1	40	3	
BSR-20701402	0.7	R 0.2	1.4	0.7	1	40	3	
BSR-20801601	0.8	R 0.1	1.6	0.8	1	40	3	
BSR-20801602	0.8	R 0.2	1.6	0.8	1	40	3	
BSR-20901801	0.9	R 0.1	1.8	0.9	1	40	3	
BSR-20901802	0.9	R 0.2	1.8	0.9	1	40	3	
BSR-21002001	1	R 0.1	2	1	1	50	4	
BSR-21002002	1	R 0.2	2	1	1	50	4	
BSR-21002003	1	R 0.3	2	1	1	50	4	
BSR-21503001	1.5	R 0.1	3	1.5	2	50	4	
BSR-21503002	1.5	R 0.2	3	1.5	2	50	4	
BSR-21503003	1.5	R 0.3	3	1.5	2	50	4	
BSR-22004001	2	R 0.1	4	1.5	2	50	4	
BSR-22004002	2	R 0.2	4	1.5	2	50	4	
BSR-22004003	2	R 0.3	4	1.5	2	50	4	
BSR-22004004	2	R 0.4	4	1.5	2	50	4	
BSR-22004005	2	R 0.5	4	1.5	2	50	4	