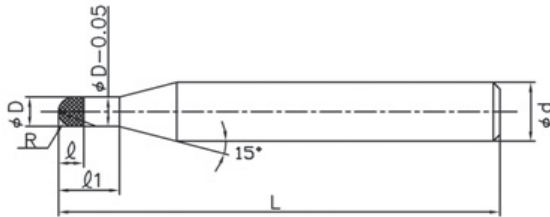


BSB-2

CBN 2枚刃ボールエンドミル CBN 2 Flutes Ball Endmill

- 高硬度材・焼入れ鋼の直彫り加工。
Direct cutting for Highly hardened material and Quenching steel
- 高精度・高品位・長寿命加工が可能。
Possible to process with high accuracy, high quality and long tool life.



CBN立方晶窒化ホウ素 Cubic Boron Nitride



刃径の許容差 Flute Diameter Tolerance
D 0~-0.02



柄径の許容差 Shank Diameter Tolerance
d 0~-0.006



ネジレ角0° Twist Angle 0°
(直刃2枚刃) (2 Flutes Straight Endmill)



R許容差 R Tolerance
+0.01~-0.01

●切削条件表はP48に記載

●Cutting conditions are recommended on page 48.

[寸法単位 : mm]

[size : mm]

品番 Code No	R	刃径 D Flute Diameter	有効長 l1 Effective Length	刃長 l Flute Length	CBN層 CBN Length	全長 L Total Length	柄径 d Shank Diameter	備考 Remarks
BSB-2020008	R 0.2	0.4	0.8	0.5	0.6	40	3	
BSB-2025010	R 0.25	0.5	1	0.5	0.6	40	3	
BSB-2030012	R 0.3	0.6	1.2	0.6	0.6	40	3	
BSB-2040016	R 0.4	0.8	1.6	0.8	1	40	3	
BSB-2050020	R 0.5	1	2	1	1	50	4	
BSB-2060024	R 0.6	1.2	2.4	1.2	2	50	4	
BSB-2070028	R 0.7	1.4	2.8	1.2	2	50	4	
BSB-2075030	R 0.75	1.5	3	1.2	2	50	4	
BSB-2080032	R 0.8	1.6	3.2	1.2	2	50	4	
BSB-2090036	R 0.9	1.8	3.6	1.5	2	50	4	
BSB-2100040	R 1	2	4	1.5	2	50	4	