

Square Shoulder and Slot milling

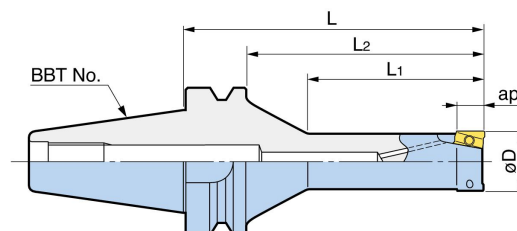
FULLCUT MILL FCM Cutter Dia. $\phi 16 - \phi 50$

The indexable endmill that combines sharpness and rigidity has no match.



BBT Long nose type

JIS B 6339 (BIG-PLUS)



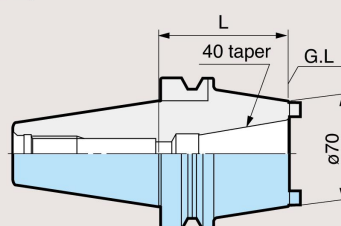
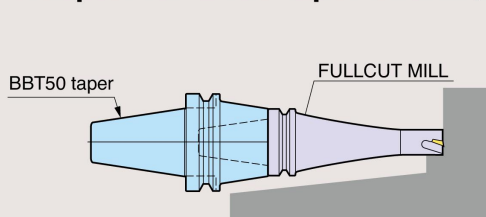
BIG-PLUS tools can be used in machining centers with conventional spindles.

Cutter Dia. ϕD	Model	ap	L	L ₁	L ₂	No. of Insert	Insert Size	Weight (kg)
16	BBT30-FCM16092L- 85	9	85	45	63	2	ARG16	0.5
20	-FCM20092L- 85			50	63		ARG20	0.5
25	-FCM25092L- 85			50	63		ARG25	0.6
32	-FCM32112L- 85	11		60	63		ARG32	0.7
16	BBT40-FCM16092L-105	9	105	45	78	2	ARG16	1.3
	-120		120		93			1.4
20	-FCM20092L-120	9	120	60	93	2	ARG20	1.4
	-135		135		108			1.5
25	-FCM25092L-135	9	135	75	108	2	ARG25	1.5
	-150		150		123			1.7
32	-FCM32112L-135	11	135	80	93	2	ARG32	1.7
	-150		150	90	123			1.9

For Insert : | 18

For Cutting Condition : | 19

Adapter for BT50 taper shank (FCR & FCM)



Model	L
BBT50-BBT40-50	50
-90	90